

### LABEL•EYE AUTOSET™ Set-Up Instructions

#### Normal Label Opacity Autoset™ Button

This category includes most paper or melallized film labels adhering to paper or transparent backing materials.

To implement the one button Autoset routine, utilize the external alignment guides to position the gap between labels in line with the dot shown in the center of the detection zone. Then push the Autoset button marked "Normal".

An alternative set up procedure would be to remove a label and the push the "Normal" Autoset button.

**HINT:** If the location of the sensor is several labels up-stream from the peeler plate, removing just one label will result in applying two labels onto one product and one product receiving no label what so-ever. This is why we recommend setting up the sensor with the actual "gap" between the labels properly positioned.

On rare occasions, when the light is unable to penetrate the backing materials, both the red and green led indicators will blink four times. When this indication occurs, the sensor will be unable to detect the presence of the labels.

#### Translucent Label Opacity Autoset™ Button

This category includes translucent labels adhering to transparent backing materials.

This sensor cannot detect transparent labels adhering to transparent backing materials. The question is how close to transparent can the translucent labels be and still be detected? There is no definitive answer to that question. To determine if detection of a translucent label adhering to transparent backing material is to try the following Autoset procedure. First utilize the external alignment guides to position the gap between labels in line with the dot shown in the center of the detection zone. Then push the Autoset button marked "Translucent". The next step is to move the web so that the translucent label goes in and out of the light beam. If detection is possible, the red led output indicator should go on when the label passes through the detection zone.

**INVERT OUTPUT:** The status of the red led and output transistors can be inverted by pressing both buttons simultaneously. When the output status has been inverted, the red led and the output transistors will turn off when the label comes into view.



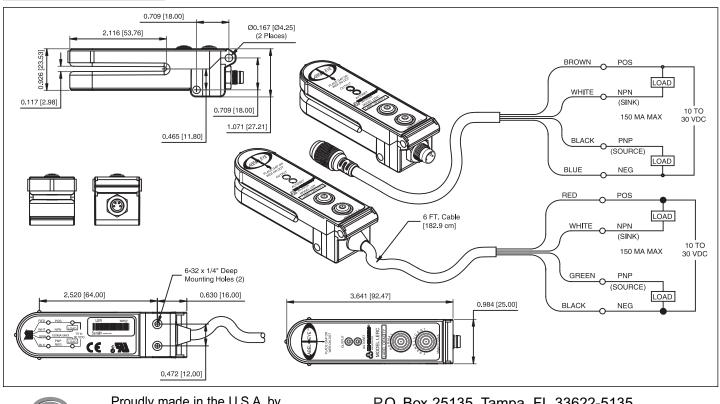
## SPECIFICATIONS



SUPPLY VOLTAGE • 10 to 30 VDC • Polarity Protected	<ul> <li>HYSTERESIS</li> <li>Minimal hysteresis promotes the detection between the backing material and the label depending on the settings</li> </ul>		
CURRENT REQUIREMENTS • 45 milliamps (exclusive of load)	<ul> <li>LIGHT IMMUNITY         <ul> <li>Responds to sensor's pulsed modulated light source immune to most ambient light</li> </ul> </li> <li>INDICATORS         <ul> <li>Green LED flashes when Autoset<sup>™</sup> routine is activated and stays illuminated when Autoset<sup>™</sup> is completed</li> <li>Red LED illuminates when sensors output transistors are "ON". Note: The status of the output transistors can be inverted by pushing both buttons simultaneously</li> </ul> </li> </ul>		
<ul> <li>OUTPUT TRANSISTORS         <ul> <li>(1) NPN and (1) PNP output transistors</li> <li>Sensor outputs can sink or source up to 150 milliamps (current limit)</li> <li>All outputs are continuously short circuit protected</li> </ul> </li> <li>RESPONSE TIME         <ul> <li>Light state response = 100 microseconds</li> <li>Dark state response = 100 microseconds</li> </ul> </li> </ul>			
<ul> <li>LED LIGHT SOURCE</li> <li>High intensity red LED</li> </ul>	AMBIENT TEMPERATURE • -40°C to 70°C (-40°F to 158°F)		
<ul> <li>Pulse modulated</li> <li>PUSH BUTTON CONTROL <ul> <li>Automatic set-up routines based on web opacity</li> <li>One push button set-up</li> <li>Simultaneously pushing both buttons inverts the output</li> </ul> </li> </ul>	<ul> <li>RUGGED CONSTRUCTION         <ul> <li>Chemical resistance to harsh cleaners such as detergents, alcohols, and ketones</li> <li>Waterproof, ratings: NEMA 2</li> <li>Conforms to heavy industry grade CE and UL requirements</li> </ul> </li> <li>N° N° C E Product subject to change without notice.</li> </ul>		

Model Numbers:		Nano Ca	Nano Cable (M8) Selection Guide		
Label•Eye	Description	P/N	Length	Thread Coupling	
LER	Red LED, 4 conductor 6 ft. cable	GEC-6	6 ft. (1.8m)	Straight Female	
LERC	Red LED, 4-pin Nano connector	GEC-15	15 ft. (4.6m)	Straight Female	
		RGEC-6	6 ft. (1.8m)	90° Female	
		RGEC-15	15 ft. (4.6m)	90° Female	

# DIMENSIONS





P.O. Box 25135, Tampa, FL 33622-5135 TEL: (813) 886-4000 / TOLL FREE: (800) 237-0946 FAX: (813) 884-8818 / TOLL FREE: (800) 375-8861 www.ttco.com • info@ttco.com