OUTPUT:

LOW CARBON: OUTPUT 1 - INVERTED - 24VDC+
ALARM PRINTER: OUTPUT2 – 24VDC+
DATA READY OUTPUT4 – 24VDC+
LABELING HEAD ALARM – PULSING - OUTPUT5 – 24VDC+
LABELING MOTOR RUNNING: OUTPUT8 – 24VDC+

IN AUTO, to trigger a FEED, send 24VDC+ on input1 on the card directly it will activate the logic.

IN AUTO, to trigger a PRINT, send 24VDC+ on input3 on the card directly it will activate the logic.
**INPUT:**

- **FEED:** INPUT1 – 24VDC+
- **PRINT:** INPUT3 – 24VDC+

In **AUTO**, to trigger a **FEED**, send 24VDC+ on **input1** on the card directly it will activate the logic.

In **AUTO**, to trigger a **PRINT**, send 24VDC+ on **input3** on the card directly it will activate the logic.